

Assembly Instructions SIP Exhaust Systems

Congratulations for purchasing a SIP Scootershop Exhaust System!

A wise choice: years of development and testing have gone in the production of your new exhaust system. We hope you will get years of enjoyment and use from your high quality exhaust. Each pipe is hand made in the tuning workshop of English tuning genius Jim Lomas. His thirty years of tuning experience guarantee highest quality. Your tuning exhaust has it's own serial number.

Don't forget that this exhaust system doesn't have an engraved E-number and is not authorized for street use with some part numbers. Those systems are allowed for display and exhibition purposes. If you want to take them on the street, you'll need written permission from your local inspection agency!

Exception: all systems include BSAU 193A 1990T2, which makes them road legal inside the UK.

Please pay attention to assembly tips to avoid tension and ensuing flaws or cracks. Single cylinder two stroke motors create lots of high vibrations. We advise you to carefully follow instructions when using our suspension method to hinder vibration transfer. We've developed a combination of springs and teflon nuts that is very effective if properly installed.

Wishing you lots of fun,

Your SIP Scootershop Team

Assembly instructions are valid for the following systems:

| | |
|--------------------|--------------------|
| Art.-Nr. 200000000 | Art.-Nr. 200100000 |
| Art.-Nr. 200200000 | Art.-Nr. 200110000 |
| Art.-Nr. 200210000 | Art.-Nr. 200310000 |
| Art.-Nr. 200280000 | Art.-Nr. 200290000 |
| Art.-Nr. 220000000 | Art.-Nr. 220100000 |
| Art.-Nr. 220200000 | |

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From the article forum
Great Performance!
Very nice performance in combination with Malossi 210 and 30mm carb kit from Malossi. Nice torque, not noisy and great performance increase in mid and high revs. Plus 15kmh topped on my scooter! (put some liquid gasket (SIP item 3355) round the joint pipe to solve little leaking problems. It is perfect now! :))
[Go to the forum >>](#)

Spare Parts

| Art.-Nr. | Description | Price | |
|----------|--|---------|--|
| 20570000 | Joint Pipe PX80/125/150 SIP EVO, zinc-plated, Joint Pipe on exhaust (old Version) | 40,00 € | |
| 20573000 | Joint Pipe PX80/125/150 SIP EVO 2K, zinc-plated, Joint Pipe over exhaust, for Art. 22000000 | 40,00 € | |
| 20574000 | Joint Pipe PX200 SIP EVO 2K, zinc-plated, Joint Pipe over exhaust, for Art. 22020000 | 40,00 € | |
| 20575000 | Joint Pipe T5 SIP EVO 2K, zinc-plated, Joint Pipe over exhaust, for Art. 22010000 | 46,00 € | |
| 20572000 | Joint Pipe PX80/125/150 SIP Performance, stainless, Joint Pipe over exhaust, for Art. 2000000/20031000 | 51,00 € | |
| 20571000 | Joint Pipe PX200 SIP Performance, stainless, Joint Pipe over exhaust, for Art. 2001000/20011000 | 51,00 € | |
| 20576000 | Joint Pipe T5 SIP Performance, stainless, for Art. 2002100/20020000 | 51,00 € | |
| 20577000 | Joint Pipe PX80/125/150 SIP Performance, stainless, long Version, for Art. 2002800/20029000 | 51,00 € | |
| 22009000 | Bracket SIP/JL PX80/125/150/200 universal | 20,00 € | |
| 22009100 | Bracket SIP/JL PX80/125/150/200 reinf., univ. | 20,00 € | |
| 22090000 | Bracket SIP/JL T5 universal | 20,00 € | |
| 20003000 | Spring exhaust JL/SIP/RZ, L=7cm | 2,90 € | |
| 20002100 | Silent-Teflonbushing SIP/JL | 2,10 € | |
| 21700100 | Muffler Wool POLINI | 10,70 € | |
| 21700200 | Muffler Wool POLINI w/ steel core | 14,40 € | |
| 20001000 | Muffler JL/SIP Vespa PX/T5 incl. cover and rivets 225x75mm | 21,50 € | |
| 20001300 | Perforated Tube JL/SIP Vespa PX/T5 | 12,00 € | |
| 20001100 | Muffler cover JL/SIP Vespa PX/T5 | 6,90 € | |

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1

This is how your system looks at delivery. Please pay attention to proper assembly sequence when assembling teflon nuts on bracket.



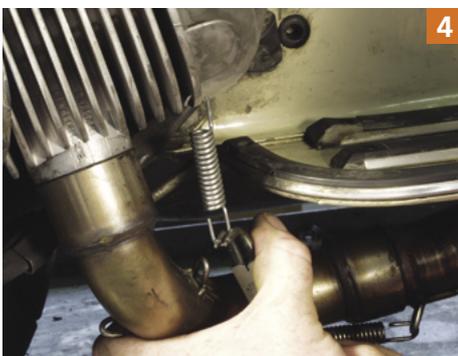
2

Drill a hole with ca. 5 mm Ø in the lower area of your cylinder head.



3

A battery powered drill is optimal for the job. Our suspension assembly system guarantees protection against your elbow being damaged through contact with the cylinder - to protect against cracks occurring in your exhaust.



4

The springs are very tight. Use bent nose pliers to hang in springs. A cool tip: hang in the upper end of the spring first, afterwards, all you have to do is pull the spring down into position. Smear some sealing compound on your muffler flange to caulk your exhaust. (Art.-Nr. 9211, 10.70 €)



5

First, connect the small metal plate with 2 holes to the front fan wheel cover. Then, hang the 2nd spring in the other opening.



6

When mounting bracket, make sure teflon spacers are positioned between bracket and metal surface of your exhaust so it can do it's job and absorb vibrations.



SIP Installation Instructions

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