



Installation of (,Cosa') Vespa PX clutch friction plates



Place the clutch assembly tool (part no 9330) in the bench vice and compress the clutch with the ring spanner (WS 19).



Lever out the clutch circlip with the screwdriver and remove the clutch friction plates and plain plates.



Fit the first new plain plate (2mm thick) and oil all around.



Oil the cork friction plate liberally and alternately fitting the next plain plate and friction plate. Always apply plenty of oil between the discs.



Comply with the correct order: Lowest plain plate has 2mm; 2nd plain plate has a small internal groove; upper two plain plates are identical.



Attach the circlip, ensure it is positioned correctly. Joints should not be in the bearing groove. Test to see if the toothed wheel turns freely!