

# S.I.P.<sup>®</sup>

PERFORMANCE & STYLE SINCE 1994

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## DR Kit 177cc Datasheet

### Cylinderkit DR 177cc

#### technical specifications:

bore Ø: 63mm  
stroke: 57mm  
displacement: 177,68cc

#### cylinder

- cast iron cylinder
- 1 main exhaust port with 2 auxiliary exhaust ports
- 4 transfer ports
- tripartited boostport

#### piston

- compression height= 35mm
- piston crown height= 2mm
- total weight, incl. pin, rings and clips~ 236g
- piston ring, 2x cast iron rings, size 2mm
- piston pin, 15x 54mm
- piston pin clips, form: G, wire size 1,2mm

#### cylinder head

- offset combustion chamber
- spark plug position like original
- short reach spark plug

#### product range:

- Sip Nr.: 10001000 racing cylinder DR 177ccm, Vespa PX125/150, Ø 63mm incl. cylinder head
- Sip Nr.: 10001100, racing cylinder DR 177ccm reworked for Vespa PX 80, Ø 63mm incl. cylinder head
- Sip Nr.: 10001500 cylinder head DR 177ccm, Vespa PX125/150 Ø 63mm
- Sip Nr.: 13000000 piston pin clip 15mm POLINI / DR 133/177ccm
- Sip Nr.: 27100090 piston pin POLINI/ DR 177ccm
- Sip Nr.: 12190000 piston DR 177ccm, standard

- size, Ø 63,0mm, with piston rings
- Sip Nr.: 12190100 piston DR 177ccm 1. oversize, Ø 63,4mm, with piston rings
- Sip Nr.: 12190200 piston DR 177ccm 2. oversize, Ø 63,8mm, with piston rings
- Sip Nr.: 20201000 piston ring set DR 177ccm, standard size, Ø 63,0mm
- Sip Nr.: 20201100 piston ring set DR 177ccm 1. oversize, Ø 63,4mm
- Sip Nr.: 20201200 piston ring set DR 177ccm 2. oversize, Ø 63,8mm
- Sip Nr.: J92850000 gasket cylinder base DR 177ccm PX125/150



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