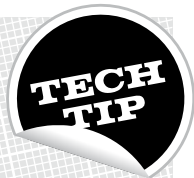


Tech Tip – finding the top dead centre (TDC)



Work procedure:

1. remove the flywheel
2. mount the degree disc
3. move the piston to the top dead centre (TDC)
4. mark the position with the help of the disc on the crankcase when the arrow points to the cooling fins of the cylinder
5. also mark the desired ignition point in degrees anti-clockwise from TDC on the crankcase
6. replace the degree disc with the flywheel, start the engine and check using the strobe-lamp if the markings on the flywheel coincide with those you made on the crankcase