



SIP TIP! Ideal Complementary SIP Articles for V2A Racing Joint Pipe:

Cylinder kit from MALOSSI, 180cc, air or water cooled. Hefty power package gets you 3 - 5 more horsepower, great in combination with the 25 mm carburetor kit and longer transmission.



Vario rolls 19x17 for improved variomatic tuning. We recommend lighter weights in combination with SIP stainless steel exhaust.



Variator MALOSSI Multivar! Highest quality, improved acceleration, shudder free gear changes - price/performance ratio tops.



PIAGGIO muffler with heat shield. Original spare part at bargain price.



MALOSSI Kevlar reinforced fan belt. Simple installation to replace original, budget price - higher durability!



...order online and get 2% discount at www.sip-scootershop.com

Congratulations for purchasing the SIP V2A Racing Exhaust!

You've made an excellent choice - SIP's team has been hard at work testing and developing high end tuning parts. Known for performance, SIP tuning parts are manufactured for durability based on excellent engineering. Easy installation of the SIP V2A Racing Exhaust is a plus feature. Raise the bar muffler features - laser cut flange made from CNC formed pipe - set this exhaust apart, including additional advantages of reduced exhaust vortex and perfect installation fit. Included in delivery are two gaskets, for muffler and cylinder flange.

Installation of this product will necessitate changes in vehicle papers; we suggest you work this out with your local inspection station.

Enjoy freedom on two wheels
Your SIP Scootershop Team



www.SIP-SCOOTERSHOP.COM



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Installation Manual
Racing Joint Pipe
V2A Stainless Steel

weight 400g, reaches performance plus of ca. 0,5 - 1 hp.



Fits...

all sizes PIAGGIO 2-stroke motors, Piaggio SKR 125/150, Piaggio Hexagon 125/150/180, Gilera Runner FX/R 125/180 and Italjet Dragster 125/180
Art.-Nr. SIP001 / SIP007 / SIP051



1 First, loosen and remove both screws between joint pipe and exhaust. Then, remove the other two upper screws, as in illustration 2, between cylinder and joint pipe. This may be a little difficult to reach.



2 For additional ease removing screws, raise up motor frame with a crowbar or chisel. Now, remove old joint pipe and replace with SIP stainless steel pipe. Don't forget to replace old gaskets with new gaskets, included in delivery.



3 Turn down screws bit by bit, one after another, to ensure balanced fit, making sure to loosen muffler screws shortly. If you should have difficulty getting a good fit, here's a tip: drill longer holes on exhaust flange to get better adjustment. Finito; put away the tools and take a test drive!

Join us in the SIP Article Forum for further handy tips and tricks from those in the know at www.sip-scootershop.com